# TMC7300 Datasheet

Low Voltage Driver for One or Two DC Motors up to 2A (2.4A) peak - UART based Control for Torque and Velocity. 4 Half Bridge Peripheral Driver Option.



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#### **FEATURES AND BENEFITS**

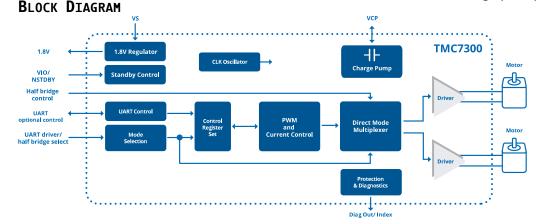
Voltage Range 2V (1.8V) ... 11V DC

Battery Operation min. 2 AA / NiMh cells, or 1-2 Li-Ion cells 1 / 2 DC motors up to 2A / 2.4A with velocity & torque control Direct Bridge control for solenoids, relays, lamps, motors... Single Wire UART for two-motor torque and velocity control Standby <50nA typ. current draw Low RDSon LS  $170m\Omega$  & HS  $170m\Omega$  (typ.) Parallel Option for single DC motor Motor Load Feedback available **Full Protection & Diagnostics** Tiny of QFN 3\*3 with 20 pins

<b>A</b> PPLICATIONS
IOT & Handheld devices
Battery operated motors
4-Channel Relay- and LED driving
Printers, POS
Toys
Office and home automation
CCTV, Security
HVAC
Mobile medical devices

#### DESCRIPTION

Working from a single or dual Li-Ion cell or dual or more AA batteries the TMC7300 is optimally suited for battery operated equipment. Its two full-bridges allow either control of two DC motors, PWM-control of LEDs, or protected standalone peripheral driving, using a polarity signal per halfbridge. Operate up to two DC motors via simple UART control for direction, velocity and torque. Integrated power-MOSFETs with internal charge-pump for best-in-class RDSon even at low supply voltage, handle motor current up to 1.2A per motor continuously, or the double current in parallel connection. Together with a tiny standby current, this guarantees a long battery life. Protection and diagnostic features support robust and reliable operation. This advanced driver ensures efficient and reliable operation for costeffective and highly competitive solutions.



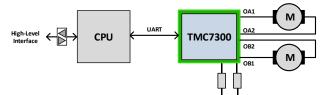


#### TRINAMIC Motion Control GmbH & Co. KG Hamburg, Germany

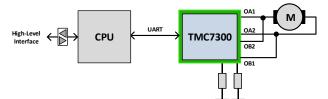
#### **APPLICATION EXAMPLES: SIMPLE SOLUTIONS – HIGHLY EFFECTIVE**

The TMC7300 scores with a high power density using integrated power MOSFETs and a complete integrated DC motor control logic, to control velocity and limit torque, or for torque controlled operation. It covers a wide spectrum of applications from battery systems to embedded applications with up to 2A (2.4A) current per motor. Extensive support enables rapid design cycles and fast time-to-market with highly competitive products.

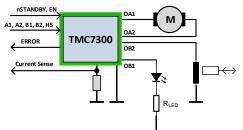




UART INTERFACE FOR CONTROL OF 1 DC MOTOR (UP TO 2.4A)



**4 HALF BRIDGE PERIPHERAL DRIVERS** 



A CPU operates the driver via its UART interface. It configures motor direction and velocity as well as current limit, and accesses diagnostic information via the UART interface. The TMC7300 takes care for voltage and current regulation and overcurrent protection. With single motor operation, output current is increased and power dissipation is reduced.

The TMC7300 acts a peripheral driver for a low-voltage application. It drives resistive loads, like a LED, or inductive loads like motors or solenoids. It offers up to 2A peak output current while adding protection features.



**ORDER CODES** 

TMC7300-EVAL The is part of TRINAMICs universal evaluation board system which provides a convenient handling of the hardware as well as a user-friendly software tool for evaluation. The TMC7300 evaluation board system consists of three parts: STARTRAMPE (base board), Eselsbrücke (connector board with test points), and TMC7300-EVAL.

Order code	PN	Description	Size [mm <sup>2</sup> ]
TMC7300-LA	00-0191	Low voltage DC motor driver	3 x 3
TMC7300-LA-T	00-0191T	-T denotes tape on reel packing of devices	
TMC7300-BOB	40-0186	Break out Board with TMC7300	20 x 25
TMC7300-EVAL	40-0187	Evaluation board for TMC7300	85 x 55
ESELSBRÜCKE	40-0098	Connector board fitting to Landungsbrücke	61 x 38
LANDUNGSBRÜCKE	40-0167	Baseboard for TMC7300-EVAL and further	85 x 55
		evaluation boards	

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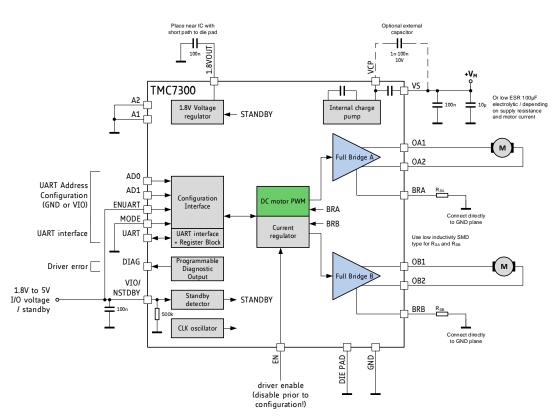
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## **1** Principles of Operation

The TMC7300 low voltage motor driver is intended for battery-operated, space- and standby-powercritical driver applications. It is optimized for DC motor control, as well as control of other magnetic actuators or lamp and LED driving. Optionally the driver supplies four protected half-bridges for direct control by four input signals. A highly efficient power stage, boosted by an internal charge pump for best in-class RDSon resistance, provides high motor current from a tiny package even at low supply voltages. With this, dual AA batteries can be drained down to typically 2.0V (voltage must not drop below 1.8V, provide sufficient supply buffer capacitors).

The TMC7300 requires just a few control pins on its tiny package, as full control is possible via UART interface.

Protection and diagnostic features support robust and reliable operation. A simple-to-use 8 bit UART interface opens up more tuning and control options. Industries' most advanced low voltage motor driver family upgrades designs to efficient and reliable operation for cost-effective and highly competitive solutions.





#### MODES OF OPERATION:

#### **OPTION 1: DC-Motor Driver with Full Diagnostics and Control**

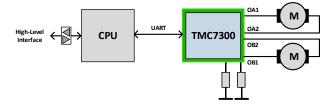
This mode allows operation of two DC motors, or a single motor with double current. Options (label <u>UART</u>):

- + Full control over motor velocity and direction by setting PWM voltage for each motor
- + Control motor torque limit for both motors, by setting a common current limit
- + Use current limit to safely avoid battery overload during acceleration or when motor is blocked
- + Detailed diagnostics and thermal management
- + Passive braking and freewheeling for flexible, lowest power stop modes



Access to multiple driver ICs is possible using 4 different address settings or via an analog multiplexer IC.

UART INTERFACE FOR CONTROL OF 2 DC MOTORS



UART INTERFACE FOR CONTROL OF 1 DC MOTOR (UP TO 2.4A)

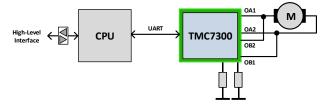


Figure 1.2 UART controlled single or Dual DC motor driver

#### **OPTION 2: 4 Half Bridge Peripheral Driver**

This mode uses the power stage to drive inductive or resistive loads. A single-shunt measurement can be realized, using the bridge foot point connections to add a sense resistor. The TMC7300 protects the power stage against overload. An external microcontroller controls each half bridge using a single input / optionally a common high-side PWM.

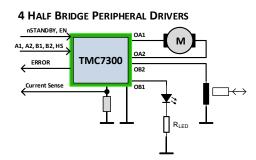


Figure 1.3 Peripheral Power Driver

### **1.1** Control Interfaces

The TMC7300 supports both, discrete control lines for basic operation and a UART based single wire interface with CRC checking.

#### 1.1.1 UART Interface

The single wire interface allows unidirectional operation (for parameter setting only), or bi-directional operation for full control and diagnostics. It can be driven by any standard microcontroller UART or even by bit banging in software. Baud rates from 9600 Baud to 500k Baud may be used. No baud rate configuration is required, as the TMC7300 automatically adapts to the masters' baud rate. The frame format is identical to the intelligent TRINAMIC controller & driver ICs TMC51XX and TMC22XX. A CRC checksum allows data transmission over longer distance. For fixed initialization sequences, store the data including CRC into the  $\mu$ C, thus consuming only a few 100 bytes of code for a full initialization. CRC may be ignored during read access, if not desired. This makes CRC use an optional feature! The IC has a fixed address selected by 2 pins. Multiple drivers can be programmed in parallel by tying

UART

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together all interface pins, in case no read access is required. An optional addressing can be provided by analog multiplexers, like 74HC4066.

From a software point of view the TMC7300 is a peripheral with a number of control and status registers. Most of them can either be written only or are read only. Some of the registers allow both, read and write access. In case read-modify-write access is desired for a write only register, a shadow register can be realized in master software.

### **1.2** Moving and Controlling the Motor

#### 1.2.1 PWM control

The motor is operated by an internal PWM generator. The PWM acts like a dedicated voltage source for the motor. E.g. a 50% duty cycle will let the motor turn like with 50% of the supply voltage. A negated duty cycle will turn the motor in the opposite direction. This way, direction and velocity can be controlled like with a programmable power source. By slowly increasing / decreasing the duty cycle, the motor can be softly accelerated and decelerated.

#### 1.2.2 Internal Current Limiter

When a DC-motor is mechanical loaded, its current increases. Therefore, a current limit allows limitation of motor torque. At the same time, the power source, e.g. a dual AA battery with a certain internal resistance is protected against voltage drop due to overload. This feature especially is helpful when moving the motor to a mechanical obstacle. The action of the current limiter can be read back via the interface.

### 1.3 Mechanical Load Sensing

When a DC-motor is mechanical loaded, its current increases. Therefore, a current limit allows limitation of motor torque. The TMC7300 reports back, when this load limit is achieved. This feature especially is helpful when moving the motor to a mechanical obstacle.

### **1.4** Protection and Diagnostics

By adapting the sense resistor to the desired maximum current, a sensitive protection of the respective half bridge is reached. In case the voltage drop across the sense resistor plus internal Power MOSFET exceeds roughly 1V, the power stage becomes disabled and the error is reported via the interface, or via the DIAG output.





## 2 Pin Assignments

The TMC7300 comes in a tiny package in order to fit miniaturized devices. For the ease of use, pinning is shown separately for all four function-modes.

### 2.1 Package Outline TMC7300 (UART mode)

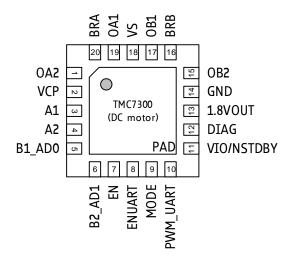


Figure 2.1 TMC7300 Pinning Top View Stepper Driver - QFN20, 3x3mm<sup>2</sup>, 0.4mm pitch

### 2.2 Signal Descriptions / UART mode

Pin	Number	Туре	Function
0A2	1		DC motor 1 output 2
VCP	2		Charge pump voltage. Optionally tie to VS using 1nF to 100nF capacitor. May be left unconnected in stepper mode.
A1	3	DI	A1 input not used in UART mode (tie to GND or VCC_IO)
A2	4	DI	A2 input not used in UART mode (tie to GND or VCC_IO)
B1_AD0	5	DI	Selection of UART Address 03 (AD0=LSB, AD1=MSB)
B2_AD1	6	DI	
EN	7	DI	Enable input. The power stage becomes switched off (all motor outputs floating) when this pin becomes driven to a low level. Also used to clear error flags.
ENUART	8	DI	Mode selection input. ENUART, MODE: 01: 4 Halfbridge 10: UART enabled
MODE	9	DI	(CLK, TST input in factory test mode)
PWM_UART	10	DIO	UART Input/Output.
VIO/NSTDBY	11		1.8V to 5V IO supply voltage for all digital pins. IC goes to standby mode and resets, when this pin is pulled to GND.
DIAG	12	DO	Diagnostic output. High level upon driver error or stall. Reset by EN=low.
1.8VOUT	13		Output of internal 1.8V regulator. Attach 100nF ceramic capacitor to GND near to pin for best performance. Provide the shortest possible loop to the GND pad.
GND	14		GND. Connect to GND plane near pin.
OB2	15		DC motor 2 output 2
BRB	16		Sense resistor connection for coil B or DC motor 2. Place sense resistor to GND near pin.
OB1	17		DC motor 2 output 1

Pin	Number	Туре	Function
VS	18		Motor supply voltage. Provide filtering capacity >10µF near pin with shortest possible loop to GND pad.
0A1	19		DC motor 1 output 2
BRA	20		Sense resistor connection for coil A or DC motor 1. Place sense resistor to GND near pin.
Exposed die pad	-		Connect the exposed die pad to a GND plane. Provide as many as possible vias for heat transfer to GND plane.

## 2.3 Package Outline / Halfbridge mode

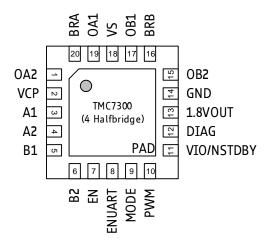


Figure 2.2 TMC7300 Pinning Top View Stepper Driver - QFN20, 3x3mm<sup>2</sup>, 0.4mm pitch

2.4	Sig	nal D	escripti	ons /	Halfbridge	mode

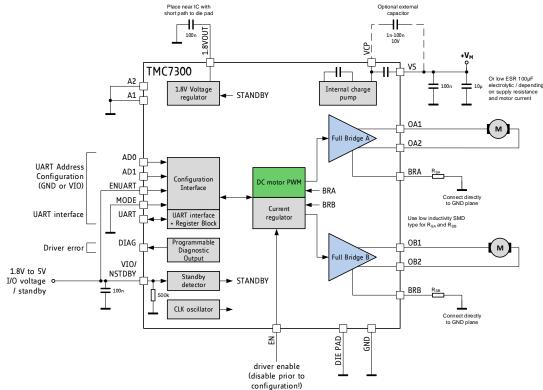
Pin	Number	Туре	Function							
0A2	1		Bridge A output 2							
VCP	2		Charge pump voltage. Optionally tie to VS using 1nF to 100nF capacitor. May be left unconnected if maximum 2 pins change at a time.							
A1	3	DI	Bridge A output 1 polarity							
A2	4	DI	Bridge A output 2 polarity							
B1	5	DI	Bridge B output 1 polarity							
B2	6	DI	Bridge B output 2 polarity							
EN	7	DI	Enable input. The power stage becomes switched off (all motor outputs floating) when this pin becomes driven to a low level. Also used to release driver after fault shutdown.							
ENUART	8	DI	tie to GND							
MODE	9	DI	tie to VIO							
PWM	10	DI	Common PWM for high-side drivers. Tie high to enable high-side drivers as controlled by A and B inputs. Influences high-side driver, only.							
VIO/NSTDBY	11		1.8V to 5V IO supply voltage for all digital pins. IC goes to standby mode and resets, when this pin is pulled to GND.							
DIAG	12	DO	Diagnostic output. High level upon driver error. Reset by EN=low.							
1.8VOUT	13		Output of internal 1.8V regulator. Attach 100nF ceramic capacitor to GND near to pin for best performance. Provide the shortest possible loop to the GND pad.							

Pin	Number	Туре	Function
GND	14		GND. Connect to GND plane near pin.
OB2	15		Bridge B output 2
BRB	16		Foot point of bridge B. Connect to GND directly, or via a sense resistor, if external current measurement is desired.
OB1	17		Bridge B output 1
VS	18		Bridge supply voltage. Provide filtering capacity >10µF near pin with shortest possible loop to GND pad.
0A1	19		Bridge A output 1
BRA	20		Foot point of bridge A. Connect to GND directly, or via a sense resistor.
Exposed die pad	-		Connect the exposed die pad to a GND plane. Provide as many as possible vias for heat transfer to GND plane.

# 3 Sample Circuits

The sample circuits show the connection of external components in different operation and supply modes. The connection of the bus interface and further digital signals is left out for clarity. The TMC7300 is configured for different application modes by two pins, as well as by settings available via the UART interface.

## 3.1 DC Motor Operation





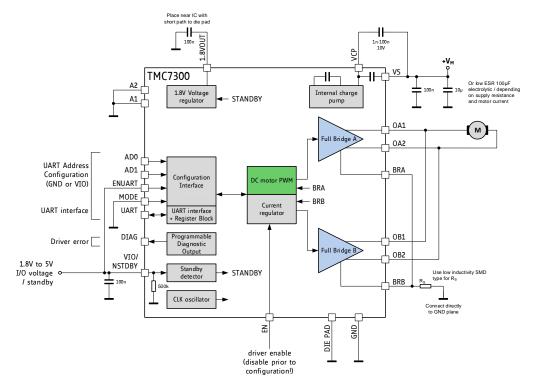
The standard application circuit uses a minimum set of additional components to operate one or two DC motors. Each one sense resistor sets the motor current limit. See chapter 7 to choose the right sense resistor value. Take care to keep power supply ripple due to chopper operation at a few 100mV, max., especially when low voltage operation is desired. Use ceramic, or low ESR capacitors for filtering the power supply. The capacitors need to cope with the current ripple caused by chopper operation. A minimum capacity of  $100\mu$ F electrolytic, or a  $10\mu$ F ceramic capacitor near the driver is recommended to keep ripple low. Actual demand will depend on the internal power supply resistance and the desired motor current. VCC\_IO can be supplied from a separate supply, e.g. a 3.3V regulator, or be driven by a microcontroller port pin. ADO and AD1 set the UART address. Ensure, that the EN pin is driven by the microcontroller in order to disable the motor prior to initialization! Apply a pulldown resistor for EN to keep it low during power-up.

#### Basic layout and component hints

Place sense resistors and all filter capacitors as close as possible to the related IC pins. Use a solid common GND for all GND connections, also for sense resistor GND. Connect 1.8VOUT filtering capacitor directly to 1.8VOUT and the GND pin. See layout hints for more details. Low ESR electrolytic capacitors are recommended for VS filtering unless supply resistance is very low.

#### Attention

Power up with EN-pin low. Set *GCONF.pwm\_direct* prior to enabling the driver via EN-pin. Otherwise the motor will run directly after power-up.



#### Figure 3.2 Operation of a single DC-Motor (double current)

A single DC-motor can be operated at double current (up to 2.4A), by paralleling both power-stages. Before operating the motor, the IC has to be switched to parallel mode, because default setting will cause a short circuit between the bridges and a high current flow, which will trigger overcurrent protection. Therefore ensure, that the EN pin is driven by the microcontroller in order to disable the motor prior to initialization. Apply a pulldown resistor for EN additionally to ensure power-up with a low level.

#### Attention

For parallel operation, power up with EN-pin low. Set *GCONF.par\_mode* in order to force identical drive signals <u>prior</u> to enabling the driver via EN-pin. In this mode, a capacitor is required on pin VCP.

### 3.2 Halfbridge Driver Mode

Halfbridge driver mode offers four separate half-bridges to individually drive and control resistive and inductive loads, like LEDs, solenoids, etc. In case a current measurement is desired, each two halfbridges allow adding a foot point shunt resistor. Keep voltage drop in this resistor to maximum 400mV for normal operation. A common high-side PWM input allows switching off all high-side drivers at the same time. It does not influence drivers, where the low-side is on. If more than two drivers are switched at the same time, a capacitor on pin VCP is recommended. The diagnostic output signals any overcurrent or overtemperature condition. The driver automatically restarts after power-up, or after cycling VIO\_NSTDBY pin.

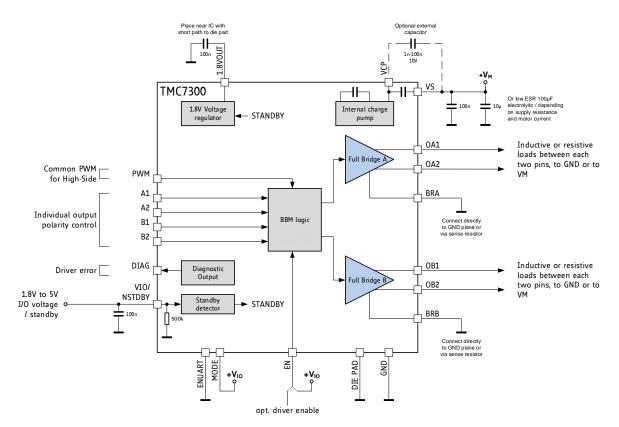


Figure 3.3 Halfbridge Driver Mode

## 3.3 Highly Efficient Driver

The TMC7300 integrates a highly efficient power stage, offering low RDSon even at low supply voltages, due to its internal charge pump. This enables high motor current drive capability and low power dissipation for battery powered applications.

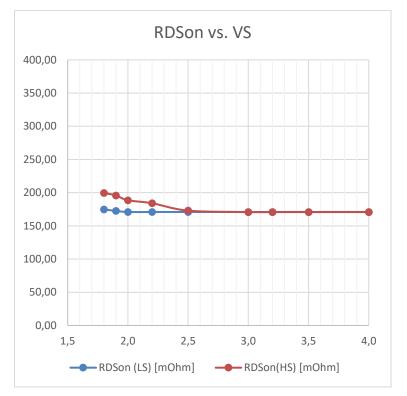


Figure 3.4 RDSon Variation over Supply Voltage

When operating at a high motor current, the driver power dissipation due to MOSFET switch onresistance significantly heats up the driver. This power dissipation will significantly heat up the PCB cooling infrastructure, if operated at an increased duty cycle. This in turn leads to a further increase of driver temperature. An increase of temperature by about 100°C increases MOSFET resistance by roughly 50%. This is a typical behavior of MOSFET switches. Therefore, under high duty cycle, high load conditions, thermal characteristics have to be carefully taken into account, especially when increased environment temperatures are to be supported. Refer the thermal characteristics and the layout hints for more information. As a thumb rule, thermal properties of the PCB design become critical for the tiny QFN 3mm x 3mm package at or above 0.8A mean motor current for increased periods of time. For currents above 0.8A, a 4-layer PCB layout with 5 via contact of the die attach pad to the GND plane is required. Keep in mind that resistive power dissipation raises with the square of the motor current. On the other hand, this means that a small reduction of motor current significantly saves heat dissipation and energy.

Pay special attention to good thermal properties of your PCB layout, when going for 0.8A mean current or more.

### 3.4 Low Power Standby

Battery powered applications, as well as mains powered applications conforming to EU energy saving regulations, often require a standby mode, where the power-supply remains on. Current consumption in this mode must be minimized. Control near zero power TMC7300 standby operation by switching off the I/O supply voltage on VIO\_NSTDBY pin. At the same time make sure, that no digital input pin is at a high level. An input level above VIO\_NSTDBY would hinder pulling down VIO\_NSTDBY, due to the ESD protection diodes in each digital I/O pin. These diodes clamp each input to a level between GND and the IO supply voltage VIO\_NSTDBY. Therefore, stop the motor first, and allow sufficient time for the motor to come to a standstill, pull the enable input EN low, and also all other input pins, to switch off the motor completely before switching off VIO voltage. All driver registers are reset to their power-up defaults after leaving standby mode. See Figure 3.5.

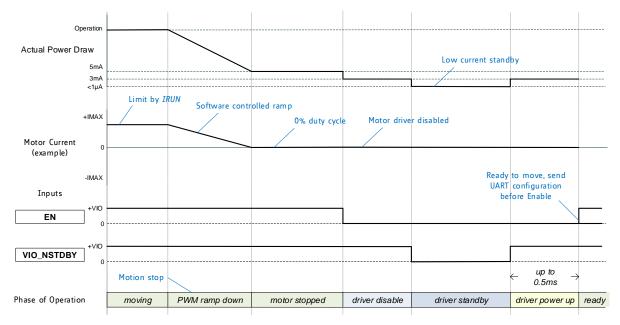


Figure 3.5 Switching to Standby and Back On

### 3.5 Very low I/O voltage operation

In cases, where an I/O voltage of 1.8V (or even lower, due to tolerance) is to be used, the VIO undervoltage threshold level might be too high, to safely release the TMC7300 from reset state. A simple way to avoid the need for an additional I/O voltage regulator (e.g. 2V type), is to use the internal 1.8V regulator to self-supply the TMC7300 VIO pin. In order to allow power-up, the voltage on pin at VIO/NSTDBY has to be forced to min. 1.4V. In order to go back to low power standby, pull it down to less than 0.6V. A PNP transistor gives a low resistive switch to supply VIO.

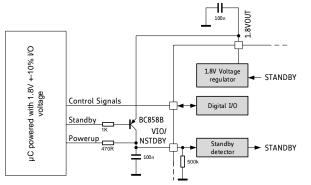


Figure 3.6 Additional Circuit for I/O voltage <1.80V

# 4 UART Single Wire Interface



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The UART single wire interface allows control of the TMC7300 with any microcontroller UART. It shares transmit and receive line like an RS485 based interface. Data transmission is secured using a cyclic redundancy check, so that increased interface distances (e.g. over cables between two PCBs) can be bridged without danger of wrong or missed commands even in the event of electro-magnetic disturbance. The automatic baud rate detection makes this interface easy to use.

## 4.1 Datagram Structure

#### 4.1.1 Write Access

						UA	ART V	<b>V</b> RITE	ACCESS	5 DATA	GRAM	STRUC	TURE						
	each byte is LSBMSB, highest byte transmitted first																		
	0 63																		
	sync + reserved									8 bit slave address			RW + 7 bit register addr.			ta	CRC		
			0.	.7				815			1623			2455			5663		
1	0	1	0	Reserved (don't cares but included in CRC)				<i>SLAVEADDR</i> =(MS2, MS1)				ster ress	1		bytes 3, high to l byte)			CRC	
0	1	2	3	4	5	9	٢	8	I	15	16	:	23	24		55	56	I	63

A sync nibble precedes each transmission to and from the TMC7300 and is embedded into the first transmitted byte, followed by an addressing byte (0 to 3, selected by pins MS1 (LSB) and MS2 for TMC7300). Each transmission allows a synchronization of the internal baud rate divider to the master clock. The actual baud rate is adapted and variations of the internal clock frequency are compensated. Thus, the baud rate can be freely chosen within the valid range. Each transmitted byte starts with a start bit (logic 0, low level on UART pin) and ends with a stop bit (logic 1, high level on UART pin). The bit time is calculated by measuring the time from the beginning of start bit (1 to 0 transition) to the end of the sync frame (1 to 0 transition from bit 2 to bit 3). All data is transmitted bytewise. The 32 bit data words are transmitted with the highest byte first.

A minimum baud rate of 9000 baud is permissible, assuming maximum clock frequency (worst case for low baud rate). Maximum baud rate is  $f_{CLK}/16$  due to the required stability of the baud clock.

The slave address *SLAVEADDR* is selected by MS1 (bit 0) and MS2 (bit 1) in the range 0 to 3. Bit 7 of the register address identifies a Read (0) or a Write (1) access. Example: Address 0x10 is changed to 0x90 for a write access.

The communication becomes reset if a pause time of longer than 63 bit times between the start bits of two successive bytes occurs. This timing is based on the last correctly received datagram. In this case, the transmission needs to be restarted after a failure recovery time of minimum 12 bit times of bus idle time. This scheme allows the master to reset communication in case of transmission errors. Any pulse on an idle data line below 16 clock cycles will be treated as a glitch and leads to a timeout of 12 bit times, for which the data line must be idle. Other errors like wrong CRC are also treated the same way. This allows a safe re-synchronization of the transmission after any error conditions. Remark, that due to this mechanism an abrupt reduction of the baud rate to less than 15 percent of the previous value is not possible.

Each accepted write datagram becomes acknowledged by the receiver by incrementing an internal cyclic datagram counter (8 bit). Reading out the datagram counter allows the master to check the success of an initialization sequence or single write accesses. Read accesses do not modify the counter.

The UART line must be logic high during idle state.

#### 4.1.2 Read Access

					l	JART	Read	ACCES	S REQUEST D	ATAGR	RAM ST	TRUCTURE				
	each byte is LSBMSB, highest byte transmitted first															
		sy	nc + r	eserve	ed			8 bi	t slave addı	ess		RW + 7 bit register address	r	CRC		
			0.	7					815			1623		2431		
1	0	1	0		rved ( includ			SLAV	/EADDR=(MS2,I	4S1)		register address	0		CRC	
0	1	2	Э	4	5	9	7	8	:	15	16	i	23	24	÷	31

The read access request datagram structure is identical to the write access datagram structure, but uses a lower number of user bits. Its function is the addressing of the slave and the transmission of the desired register address for the read access. The TMC2300 responds with the same baud rate as the master uses for the read request.

In order to ensure a clean bus transition from the master to the slave, the TMC2300 does not immediately send the reply to a read access, but it uses a programmable delay time after which the first reply byte becomes sent following a read request. This delay time can be set in multiples of eight bit times using *SENDDELAY* time setting (default=8 bit times) according to the needs of the master.

						UAR	T Rea	d acc	ess re	PLY D	ATAGE	RAM ST	ructi	JRE					
	each byte is LSBMSB, highest byte transmitted first																		
	0 63																		
sync + reserved							8 bit master address				RW + 7 bit register addr.			32 bit dat	a		CRC		
			0.	7				815			1623		2455			5663			
1	0	1	0		reserv	ed (0)			0xFF			ster ress	0		bytes 3, 2 h to low b			CRC	
0	1	2	3	4	5	6	7	8	:	15	16	:	23	24	:	55	56	:	63

The read response is sent to the master using address code %11111111. The transmitter becomes switched inactive four bit times after the last bit is sent.

Address %11111111 is reserved for read access replies going to the master.

Hint

Find an example for generating read and write datagrams in the TMC2300 calculation sheet.

### 4.2 CRC Calculation

An 8 bit CRC polynomial is used for checking both read and write access. It allows detection of up to eight single bit errors. The CRC8-ATM polynomial with an initial value of zero is applied LSB to MSB, including the sync- and addressing byte. The sync nibble is assumed to always be correct. The TMC7300 responds only to correctly transmitted datagrams containing its own slave address. It increases its datagram counter for each correctly received write access datagram.

$$CRC = x^8 + x^2 + x^1 + x^0$$

#### SERIAL CALCULATION EXAMPLE

CRC = (CRC << 1) OR (CRC.7 XOR CRC.1 XOR CRC.0 XOR [new incoming bit])

```
C-CODE EXAMPLE FOR CRC CALCULATION
void swuart_calcCRC(UCHAR* datagram, UCHAR datagramLength)
  int i,j;
  UCHAR* crc = datagram + (datagramLength-1); // CRC located in last byte of message
  UCHAR currentByte:
  *crc = 0;
  for (i=0; i<(datagramLength-1); i++) {</pre>
                                               // Execute for all bytes of a message
    currentByte = datagram[i];
                                               // Retrieve a byte to be sent from Array
    for (j=0; j<8; j++) {
      if ((*crc >> 7) ^ (currentByte&0x01))
                                              // update CRC based result of XOR operation
      {
        * crc = (* crc << 1) ^ 0 x 07;
      }
      else
      {
        *crc = (*crc << 1);
      }
      currentByte = currentByte >> 1;
     // for CRC bit
  }
   // for message byte
```

### 4.3 UART Signals

The UART interface on the TMC7300 uses a single bi-direction pin:

UART INTERFACE SIGNAL			
UART	Non-inverted data input and output. I/O with Schmitt Trigger and VCC_IO level.		
AD0	IC UART address bit 0 (LSB)		
AD1	IC UART address bit 1		

The IC checks PDN\_UART for correctly received datagrams with its own address continuously. It adapts to the baud rate based on the sync nibble, as described before. In case of a read access, it switches on its output drivers and sends its response using the same baud rate. The output becomes switched off four bit times after transfer of the last stop bit.

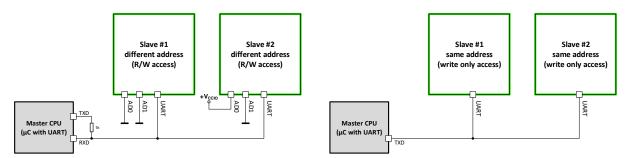


Figure 4.1 Attaching the TMC7300 to a microcontroller UART

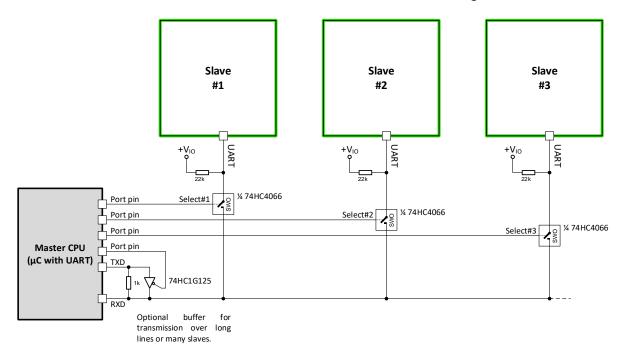
### 4.4 Addressing Multiple Slaves

#### WRITE ONLY ACCESS

If read access is not used, and all slaves are to be programmed with the same initialization values, no addressing is required. All slaves can be programmed in parallel like a single device (Figure 4.1.).

#### ADDRESSING MULTIPLE SLAVES

As the TMC7300 uses has a limited number of UART addresses, in principle only up to four ICs can be accessed per UART interface channel. Adding analog switches allows separated access to individual ICs. This scheme is similar to an SPI bus with individual slave select lines (Figure 4.2).



#### Figure 4.2 Addressing multiple TMC7300 via single wire interface using analog switches

PROCEED AS FOLLOWS TO CONTROL MULTIPLE SLAVES:

- Set the UART to 8 bits, no parity. Select a baud rate safely within the valid range. At 250kBaud, a write access transmission requires 320µs (=8 Bytes \* (8+2) bits \* 4µs).
- Before starting an access, activate the select pin going to the analog switch by setting it high. All other slaves select lines shall be off, unless a broadcast is desired.
- When using the optional buffer, set TMC7300 transmission send delay to an appropriate value allowing the µC to switch off the buffer before receiving reply data.
- To start a transmission, activate the TXD line buffer by setting the control pin low.
- When sending a read access request, switch off the buffer after transmission of the last stop bit is finished.
- Take into account, that all transmitted data also is received by the RXD input.

# 5 Register Map



This chapter gives an overview of the complete register set. Some of the registers bundling a number of single bits are detailed in extra tables. The functional practical application of the settings is detailed in dedicated chapters.

#### Note

- *Reset default*: All registers become reset to 0 upon power up, unless otherwise noted. - Add 0x80 to the address **Addr** for write accesses!

NOTATION OF HEXADECIMAL AND BINARY NUMBERS				
0x precedes a hexadecimal number, e.g. 0x04				
%	precedes a multi-bit binary number, e.g. %100			

NOTATION OF R/W FIELD			
R	Read only		
W	Write only		
R/W	Read- and writable register		
R+C	Clear upon read		

#### **OVERVIEW REGISTER MAPPING**

REGISTER	DESCRIPTION
General Configuration Registers	These registers contain - global configuration - global status flags - interface configuration
Chopper Register Set	This register set offers registers for - chopper settings, e.g. frequency - passive braking and freewheeling options - driver diagnostics - driver enable / disable
Motor Control Registers	Register set for actual control of motor operation

# 5.1 General Registers

GENER	GENERAL CONFIGURATION REGISTERS (0x000x0F)					
R/W	R/W Addr n Register Description I bit names					
			<b>_</b>			
RW	0×00	10	GCONF	Bit       GCONF - Global configuration flags         0       PWM_direct (Reset default=0)         0:       Do not use this mode.         1:       Normal DC-motor operation         Attention: Do not enable driver prior to setting this flag. Motors 1 would start running.         1       extcap (Reset default=0)         0:       Operation without external capacitor on VCP.         1:       External capacitor available. No switching delays.         2       par_mode (Reset default=0)         0:       normal operation (dual motor)         1:       Single DC-motor operation: Parallel operation for single motor. Bridge OA1 and OB1, OA2 and OB2 output identical signals. Control is by bridge A, only. Externally bridge the outputs and the sense resistor connection.         Attention: Do not enable driver prior to setting this flag, if outputs are bridged!         3       reserved / set to 0         4       reserved / set to 0         5       reserved / set to 0         6       reserved / set to 0		
				7       test_mode         0:       Normal operation         1:       Enable analog test output on pin DIR         IHOLD[10] selects the function of DIR:         01:       T120, DAC         Attention:       Not for user, set to 0 for normal operation!         Bit       GSTAT - Global status flags		
				(Re-Write with '1' bit to clear respective flags)		
			GSTAT	0 <i>reset</i> 1: Indicates that the IC has been reset since the last read access to <i>GSTAT</i> . All registers have been cleared to reset values.		
R+ WC	0x01	3		1 drv_err 1: Indicates, that the driver has been shut down due to overtemperature or short circuit detection since the last read access. Read DRV_STATUS for details. The flag can only be cleared when all error conditions are cleared.		
				<ul> <li>2 u3v5</li> <li>1: Actual state of the supply voltage comparator. A high value means that the voltage sinks below 3.5V. This flag is not latched and thus does not need to be cleared.</li> </ul>		
R	0x02	8	IFCNT	Interface transmission counter. This register becomes incremented with each successful UART interface write access. Read out to check the serial transmission for lost data. Read accesses do not change the content. The counter wraps around from 255 to 0.		
W	0x03	4	SLAVECONF	Bit SLAVECONF		

GENERAL CONFIGURATION REGISTERS (0x000x0F)							
R/W	Addr	n	Register	Descri	Description I bit names		
				118	<ul> <li>SENDDELAY for read access (time until reply is sent):</li> <li>0, 1: 8 bit times</li> <li>2, 3: 3*8 bit times</li> <li>4, 5: 5*8 bit times</li> <li>6, 7: 7*8 bit times</li> <li>8, 9: 9*8 bit times</li> <li>10, 11: 11*8 bit times</li> <li>12, 13: 13*8 bit times</li> </ul>		
				Bit	14, 15: 15*8 bit times <b>INPLIT</b> (Reads the state of all input pins available)		
R	0x06	10 + 8	IOIN	Bit       INPUT (Reads the state of all input pins available)         0       EN (1=enable driver)         1       NSTDBY (0=standby, 1=enable)         2       AD0         3       AD1         4       DIAG         5       1: UART interface on         6       UART input         7       MODE input         0: UART controlled operation         8       A2         9       A1         10       COMP_A1A2         1: during LS passive braking: A1 voltage > A2 volta         11       COMP B1B2			
				31 24	1: during LS passive braking: B1 voltage > B2 voltage VERSION: 0x40=first version of the IC Identical numbers mean full digital compatibility.		

## 5.2 Motor Control

MOTOR CONTROL REGISTER SET (0x100x1F)					
Addr	n	Register	Description / bit names		
			Bit	CURRENT_LIMIT - Driver current control	
			0	motorrun (Reset default=1)	
				1: Normal motor operation	
				0: Enable freewheeling options. The motor becomes	
				stopped in case freewheeling or passive braking is	
				selected (PWM_CONF).	
	1		128	IRUN (Reset default=31)	
W 0x10		_		Run current limit for both motors	
•//=•	5	LIMIT		(0=1/32 31=32/32)	
	_			Set a lower value to limit motor torque. Each full	
				bridge current is individually cycle by cycle limited	
				by <i>IRUN</i> setting. When current limiting is <i>not</i> active,	
				OLA resp. OLB become set.	
				Wint Channe and maintain in a way that named	
				<i>Hint:</i> Choose sense resistors in a way, that normal <i>IRUN</i> is 16 to 31 for best performance.	
			Ri+	PWM_DIRECT - Driver current control	
	9			PWM A, signed: Bridge A PWM duty cycle	
0~22		PIN/M AR	00	(-255 to +255 => -100% to +100%)	
UNEL			24 16	PWM B, signed: Bridge B PWM duty cycle	
	,		2410	(-255 to +255 => -100% to +100%)	
		Addr         n           0x10         1           +         5	AddrnRegister0x101 + 5CURRENT_ LIMIT0x229 +PWM_AB	Addr       n       Register       Description         Bit       0         0x10       1       6         1       CURRENT_LIMIT       128         0x10       9       Bit         0x22       +       PWM_AB	

# 5.3 Chopper Control Registers

Снорр	CHOPPER CONTROL REGISTER SET (0x6C0x7F)				
R/W	R/W Addr n <i>Register</i> Description <i>I bit names</i>			Range [Unit]	
RW	0x6C	32	CHOPCONF	Chopper and driver configuration	Reset default=
IX V V	UXOC	52	CHOPCONF	See separate table!	0x13008001
R	R 0x6F 32	DRV_	Driver status flags and current level read back		
ĸ	0,01	22	STATUS	See separate table!	
D\\/	RW 0x70 22 <b>PWMCONF</b>	DWMCONE	StealthChop PWM chopper configuration	Reset default=	
I.VV		FWINCONF	See separate table!	0xC40D1024	

## 5.3.1 CHOPCONF – Chopper Configuration

Bit	Name	ne Function Comment				
31	diss2vs	Low side short	0: Short protection low side is on			
		protection disable 1: Short protection low side is disabled				
30	diss2g	short to GND	0: Short to GND protection is on			
	_	protection disable	1: Short to GND protection is disabled			
29	-	reserved set to 0 or leave unmodified				
28						
27						
26						
25						
24						
23	-	reserved	set to 0 or leave unmodified			
22						
21						
20						
19						
18						
17		70/				
16	tbl1	TBL	%00 %11:			
15	tblO	blank time select	Set current comparator blank time to 16, 24, 32 or 40 clocks			
			<i>Hint</i> : %00 or %01 is recommended for most applications			
			(Default: %01)			
14	-	reserved	set to 0			
13						
12						
11						
10						
9						
8						
7						
6						
5						
4						
3						
2						
1						
0	enabledrv	driver enable	1: Enable driver (Default: 1, enable)			

## 5.3.2 PWMCONF – Voltage PWM Mode StealthChop

0x70	0x70: PWMCONF – VOLTAGE MODE PWM STEALTHCHOP					
Bit	Name	Function	Comment			
31	-	reserved	set to 0 or leave unmodified			
30						
29						
28						
27						
26						
25						
24						
23	-	reserved	set to 0			
22	-	reserved	set to 0			
21	freewheel1	Allows different	Stand still option when motor current setting is zero			
20	freewheel0	standstill modes	(I_HOLD=0).			
			%00: Normal operation (always selected with			
			motorrun=1)			
			%01: Freewheeling			
			%10: Coil shorted using LS drivers (passive braking)			
			%11: Coil shorted using HS drivers (passive braking)			
19	-	reserved	set to 0 or leave unmodified			
18	-	reserved	set to 0 or leave unmodified			
17	pwm_freq1	PWM frequency	%00: f <sub>PWM</sub> =2/1024 f <sub>CLK</sub>			
16	pwm_freq0	selection	%01: f <sub>PWM</sub> =2/683 f <sub>CLK</sub>			
			%10: f <sub>PWM</sub> =2/512 f <sub>CLK</sub>			
45			%11: f <sub>PWM</sub> =2/410 f <sub>CLK</sub>			
15	-	reserved	set to 0 or leave unmodified			
14						
13						
12						
11						
10						
9						
8		1				
7	-	reserved	set to 0 or leave unmodified			
6						
5						
4						
3						
2						
1						
0						

## 5.3.3 DRV\_STATUS - Driver Status Flags

<b>0</b> x6F	0x6F: DRV_STATUS – DRIVER STATUS FLAGS AND CURRENT LEVEL READ BACK						
Bit	Name	Function	Comment				
31	-	0	Ignore these bits				
10							
9	t150	150°C comparator	1: Temperature threshold is exceeded, driver is off				
8	t120	120°C comparator	1: Temperature prewarning threshold is exceeded				
7	lib	load indicator phase B	1: Current for motor cannot be reached.				
6	lia	load indicator phase A	0: Respective motor goes into current / torque limit				
			Hint: This is just an informative flag. The driver takes no				
			action upon it. False detection may occur in fast motion				
			and standstill. Check during slow motion, only.				
5	s2vsb	low side short	1: Short on low-side MOSFET detected on bridge A or B.				
		indicator phase B	The driver becomes disabled. The flags stay active, until				
4	s2vsa	low side short	the driver is disabled by software ( <i>enabledrv=</i> 0) or by				
		indicator phase A	the ENN input.				
3	s2gb	short to ground	1: Short to GND detected on bridge A or B. The driver				
		indicator phase B	becomes disabled. The flags stay active, until the driver				
2	s2ga	short to ground	is disabled by software ( <i>enabledrv=</i> 0) or by the ENN				
		indicator phase A	input.				
1	ot	overtemperature flag	1: The overtemperature limit has been reached. Drivers				
			become disabled until otpw is also cleared due to				
			cooling down of the IC.				
			The overtemperature flag is common for both bridges.				
0	otpw	overtemperature pre-	1: The overtemperature pre-warning threshold is				
		warning flag	exceeded.				
			The overtemperature pre-warning flag is common for				
			both bridges.				

# 6 Chopper Options



In order to match the motor voltage or current to a certain level, the effective PWM voltage becomes scaled depending on the settings *IRUN* and *PWM\_A* respectively *PWM\_B*. Current limit takes over, in case the motor current exceeds the limit as programmed by *IRUN*. This way, torque is limited as desired, as well as current draw from the battery. Reaching the current limit can be used as informative event: check *lia* resp. *lib* flags.

The Chopper PWM frequency can be chosen in four steps in order to adapt the chopper frequency to the motor inductance. It balances low current ripple vs. increased dynamic power dissipation at higher frequency.

CHOICE OF PWM FREQUENCY					
Clock frequency f <sub>CLK</sub>	<b>PWM_FREQ=%00</b> f <sub>PWM</sub> =2/1024 f <sub>CLK</sub>	PWM_FREQ=%01 f <sub>PWM</sub> =2/683 f <sub>CLK</sub> (default)	<b>PWM_FREQ=%10</b> f <sub>PWM</sub> =2/512 f <sub>CLK</sub>	<b>PWM_FREQ=%11</b> f <sub>PWM</sub> =2/410 f <sub>CLK</sub>	
12MHz (typ. value)	23.4kHz	35.1kHz	46.9kHz	58.5kHz	

Table 6.1 Choice of PWM frequency - green / light green: recommended

## 6.1 Load Indicator Flags

*lia* and *lib* indicate, if the original duty cycle is driven, or if current regulation limits the PWM duty cycle. When read back as active, the original duty cycle is driven. A cleared flag results from current limiting, e.g. when the motor is blocked, highly loaded, or still accelerating.

## 6.2 Freewheeling and Passive Braking

The chopper unit provides different options for motor standstill. These options can be enabled by setting *CURRENT\_LIMIT.motorrun* to zero, and choosing the desired option using via *FREEWHEEL* setting. The PWM and current regulator become disabled in freewheeling and coil short modes. This way, either freewheeling, or passive braking can be realized. Passive braking is an effective eddy current motor braking, which consumes a minimum of energy, because no active current is driven into the coils.

PARAMETERS	PARAMETERS RELATED TO CHOPPER						
Parameter	Description	Setting	Comment				
PWM_FREQ	PWM frequency selection. Use the lowest setting	0	f <sub>PWM</sub> =2/1024 f <sub>CLK</sub>				
	giving good results. The frequency measured at		f <sub>PWM</sub> =2/683 f <sub>CLK</sub>				
	each of the chopper outputs is half of the	2	f <sub>PWM</sub> =2/512 f <sub>CLK</sub>				
	effective chopper frequency f <sub>PWM</sub> .	3	f <sub>PWM</sub> =2/410 f <sub>CLK</sub>				
FREEWHEEL	Stand still option for both motors, when motorrun	0	Normal operation				
	flag is cleared (motorrun=0). The freewheeling		Freewheeling				
	option makes the motor easy movable, while coil	2	Coil short via LS drivers				
	short options realize a passive braking.	3	Coil short cia HS drivers				
enabledrv	General enable for the motor driver	0	Driver off, all outputs hi-Z				
		1	Driver enabled				
TBL	Comparator blank time. This time needs to safely	0	16 t <sub>CLK</sub>				
	cover the switching event and the duration of the		24 t <sub>CLK</sub>				
	ringing on the sense resistor. Choose a setting of		32 t <sub>CLK</sub>				
	1 or 2 for typical applications. For higher capacitive loads, 3 may be required.	3	40 t <sub>CLK</sub>				

# 7 Selecting Sense Resistors

Set the desired maximum motor current by selecting an appropriate value for the sense resistor. The following table shows the RMS current values which can be reached using standard resistors and motor types fitting without additional motor current scaling. Additional 15m $\Omega$  PCB resistance are included in the calculation.

CHOICE OF R <sub>SENSE</sub> AND RESULTING MAX. MOTOR CURRENT						
R <sub>sense</sub> [Ω]	current limit [A] IRUN=31					
1.50	0.21					
1.20	0.26					
1.00	0.31					
0.82	0.38					
0.75	0.41					
0.68	0.45					
0.50	0.60					
470m	0.63					
390m	0.75					
330m	0.87					
270m	1.03					
220m	1.23					
180m	1.44					
150m	1.67					
120m	1.97					
100m	2.24 (single motor, parallel operation)					
82m	2.56 (single motor, parallel operation)					

\*) At high currents, duty cycle restriction for motion might apply, due to heat up of IC and board.

Sense resistors should be carefully selected. The full motor current flows through the sense resistors. Due to chopper operation the sense resistors see pulsed current from the MOSFET bridges. Therefore, a low-inductance type such as film or composition resistors is required to prevent voltage spikes causing ringing on the sense voltage inputs leading to unstable measurement results. Also, a low-inductance, low-resistance PCB layout is essential. Any common GND path for the two sense resistors must be avoided, because this would lead to coupling between the two current sense signals. A massive ground plane is best. Please also refer to layout considerations in chapter 14.

The sense resistor needs to be able to conduct the peak motor coil current in motor standstill conditions, unless standby power is reduced. Under normal conditions, the sense resistor conducts less than the coil RMS current, because no current flows through the sense resistor during the slow decay phases of the chopper. A 0.25W type is sufficient for most applications up to 800mA RMS.

#### Attention

Be sure to use a symmetrical sense resistor layout and short and straight sense resistor traces of identical length. Well matching sense resistors ensure best performance.

A compact layout with massive ground plane is best to avoid parasitic resistance effects.

## 7.1 Motor Torque Limit

Select the sense resistors to deliver enough current for the motor at full current scale. This is the default current scaling (*IRUN* = 31).

IRUN allows for scaling of the limit from 1/32 to 32/32:

MOTOR CURRENT CALCULATION WITH UART CONTROL OPTION:

$$I_{MAX} = \frac{IRUN+1}{32} * \frac{V_{FS}}{R_{SENSE} + 30m\Omega}$$

 $V_{FS}$  is the full-scale voltage (please refer to electrical characteristics, V<sub>SRT</sub>). Typical value is 325mV.

PARAMETERS FOR MOTOR CURRENT CONTROL						
Parameter	Description	Setting	Comment			
IRUN	Current limit scale when motor is running.		scaling factor 1/32, 2/32, 32/32			

# 8 Driver Diagnostic Flags

The TMC7300 drivers supply a complete set of diagnostic and protection capabilities, like short to GND protection, short to VS protection and undervoltage detection. A detection of current limit condition allows testing if a motor coil connection is interrupted. See the *DRV\_STATUS* table for details.

### 8.1 Temperature Measurement

The driver integrates a two-level temperature sensor (pre-warning and thermal shutdown) for diagnostics and for protection of the IC against excess heat. Heat is mainly generated by the motor driver stages. Most critical situations, where the driver MOSFETs could be overheated, are avoided by the short to GND protection. For many applications, the overtemperature pre-warning will indicate an abnormal operation situation and can be used to initiate user warning or power reduction measures like motor current reduction. The thermal shutdown is just an emergency measure and temperature rising to the shutdown level should be prevented by design.

TEMPERATURE THR	TEMPERATURE THRESHOLDS						
Temperature Level	Comment						
150°C	This value is relatively safe to switch off the driver stage before the IC can be destroyed by overheating. On a large PCB, the power MOSFETs reach roughly 150°C peak temperature when the temperature detector is triggered with this setting.						
120°C	Temperature level for pre-warning. In most applications, reaching this level is a sign for abnormal heat accumulation. The overtemperature pre-warning threshold of 120°C gives lots of headroom to react to high driver temperature, e.g. by reducing motor current, or increasing waiting-time in between of two motions.						

#### Attention

Overtemperature protection cannot in all cases avoid thermal destruction of the IC. In case the rated output current is exceed, excess heat generation can quickly heat up the driver before the overtemperature sensor can react. This is due to a delay in heat conduction over the IC die.

After triggering the overtemperature sensor (ot flag), the driver remains switched off until the system temperature falls below the pre-warning level (otpw) to avoid continuous heating to the shutdown level.

### 8.2 Short Protection

The TMC7300 power stages are protected against a short circuit condition by an additional measurement of the current flowing through each of the power stage MOSFETs. This is important, as most short circuit conditions result from a motor cable insulation defect, e.g. when touching the conducting parts connected to the system ground. The short detection is protected against spurious triggering, e.g. by ESD discharges, by retrying three times before switching off the motor.

Once a short condition is safely detected, both driver bridges become switched off, and the *s2ga* or *s2gb* flag, respectively *s2vsa* or *s2vsb* becomes set. In order to restart the motor, disable and reenable the driver. Note, that short protection cannot protect the system and the power stages for all possible short events, as a short event is rather undefined and a complex network of external components may be involved. Therefore, short circuits should basically be avoided.

### 8.3 Diagnostic Output

The diagnostic output DIAG provides error status information, especially when using the driver in stand-alone mode. An active DIAG output shows that the driver cannot work normally. Figure 8.1 shows the signals controlling the output.

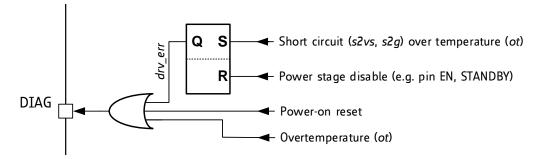


Figure 8.1 DIAG output

# 9 Quick Configuration Guide

This guide is meant as a practical tool to come to a first configuration. Do a minimum set of measurements and decisions for tuning the driver to fit the application.

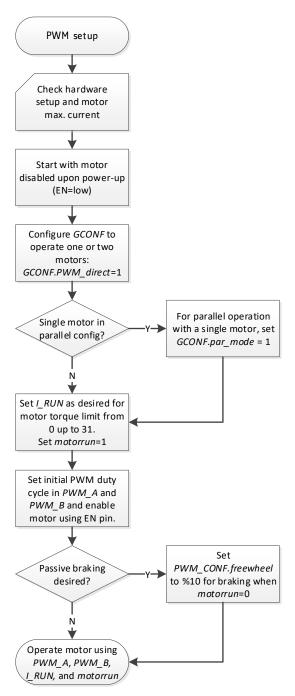


Figure 9.1 Configuration and Motor operation

#### Hint

Use the evaluation board to explore settings and to generate the required configuration datagrams.

## **10** External Reset

The chip is loaded with default values during power on via its internal power-on reset. In order to reset the chip to power on defaults, any of the supply voltages monitored by internal reset circuitry (VS or VCC\_IO) must be cycled. It is easiest and safest to cycle VCC\_IO in order to completely reset the chip. Also, current consumed from VCC\_IO is low and therefore it has simple driving requirements. Due to the input protection diodes not allowing the digital inputs to rise above VCC\_IO level, all inputs must be driven low during this reset operation. When this is not possible, an input protection resistor may be used to limit current flowing into the related inputs.

# **11** Clock Oscillator

The clock is the timing reference for all functions: the chopper frequency, the blank time, the standstill power down timing, and the internal step pulse generator etc. The on-chip clock oscillator is not calibrated, but relatively temperature-stable. The internal clock frequency is roughly 12MHz. When the internal pulse generator is used, and increased precision is desired, measure the internal frequency by doing a test-motion (with motor disabled) and adapt the pulse frequency to the actual value of the frequency. Store the calibration value into the microcontroller's EEPROM for the application.

# **12** Absolute Maximum Ratings

The maximum ratings may not be exceeded under any circumstances. Operating the circuit at or near more than one maximum rating at a time for extended periods shall be avoided by application design.

Parameter	Symbol	Min	Max	Unit
Supply voltage operating with inductive load *)	V <sub>VS</sub>	-0.5	11.2	V
Supply and bridge voltage max. *)	V <sub>VMAX</sub>		13	V
I/O supply voltage	V <sub>VIO</sub>	-0.5	5.5	V
digital supply voltage	V <sub>1V8OUT</sub>	-0.5	1.95	V
Logic input voltage	$V_{\rm I}$	-0.5	V <sub>VI0</sub> +0.5	V
MODE input voltage (Do not exceed both, VCC_IO and	V <sub>VREF</sub>	-0.5	6	V
5VOUT by more than 10%, as this enables a test mode)				
Maximum current to / from digital pins	$I_{IO}$		+/-10	mA
and analog low voltage I/Os				
1.8V regulator output current (internal plus external load)	$I_{\text{5VOUT}}$		20	mA
Power bridge repetitive output current	$I_{0x}$		2.0	А
Maximum VS current (both bridges operating)	$\mathrm{I}_{VS}$		2.8	А
Maximum BRx current	I <sub>0x</sub>		2.0	А
Junction temperature	Tj	-50	150	°C
Storage temperature	T <sub>stg</sub>	-55	150	°C
ESD-Protection for handling (Human body model, HBM)	V <sub>ESD</sub>		1.5	kV

\*) Stray inductivity of GND and VS connections will lead to ringing of the supply voltage when driving an inductive load. This ringing results from the fast switching slopes of the driver outputs in combination with reverse recovery of the body diodes of the output driver MOSFETs. Even small trace inductivities as well as stray inductivity of sense resistors can easily generate a few volts of ringing leading to temporary voltage overshoot. This should be considered when working near the maximum voltage.

# **13** Electrical Characteristics

## 13.1 Operational Range

Parameter	Symbol	Conditions	Min	Max	Unit
Junction temperature	Tj		-40	125	°C
Supply voltage	V <sub>VS</sub>		2	11	V
Supply & IO voltage battery empty limit	V <sub>VS</sub>		1.8		V
I/O supply voltage	V <sub>VIO</sub>		2	5.25	V
Mean current per full bridge output for	$\mathbf{I}_{RMS}$	V <sub>vs</sub> <2.1V		0.6	А
continuous operation (value for design		V <sub>vs</sub> ≥2.1V		0.8	
guideline)		V <sub>vs</sub> ≥2.2V		1.0	
RMS motor current per fullbridge, duty cycle	$\mathbf{I}_{RMS}$	V <sub>vs</sub> ≥2.5V		1.2	Α
limited operation					
Peak output current per fullbridge output	I <sub>Ox</sub>			1.7	А
Sum of output current (VS supply pin current)	$\mathrm{I}_{\text{VS}}$			2.4	А

## 13.2 DC and Timing Characteristics

DC characteristics contain the spread of values guaranteed within the specified supply voltage range unless otherwise specified. Typical values represent the average value of all parts measured at +25°C. Temperature variation also causes stray to some values. A device with typical values will not leave Min/Max range within the full temperature range.

Power supply current	DC-Characteristics						
	$V_{VS} = 8.0V_{VS}$	, V <sub>VIO</sub> =3.3V					
Parameter	Symbol	Conditions	Min	Тур	Max	Unit	
Total supply current, driver	I <sub>vs</sub>	disable via UART		4	8	mA	
disabled		disable via EN=0		1.5	3	mA	
Total supply current, operating,	Ivs	default chopper, no		7	12	mA	
Ivs		load					
IO supply current operating	I <sub>VIO</sub>	no load on outputs,		60	200	μA	
		inputs at $V_{IO}$ or GND					
Total supply current, low-power standby, $I_{\mbox{Vs}}$	I <sub>vs</sub>	V <sub>VI0</sub> < 0.2V		0.03	1	μΑ	

Motor driver section	DC- and Timing-Characteristics V <sub>VS</sub> = 8.0V, V <sub>VI0</sub> =3.3V						
Parameter	Symbol	Conditions	Min	Тур	Max	Unit	
RDS <sub>ON</sub> lowside MOSFET	R <sub>onl</sub>	measure at 100mA, 25°C, V <sub>VS</sub> ≥ 3.2V		0.17	0.25	Ω	
RDS <sub>on</sub> highside MOSFET	R <sub>onh</sub>	measure at 100mA, 25°C, V <sub>vs</sub> ≥ 3.2V		0.17	0.25	Ω	
slope, rising	t <sub>SLPRISE</sub>	value for reference		20		ns	
slope, falling	t <sub>SLPFALL</sub>	value for reference		7		ns	
Current sourcing, driver off	IOIDLE	O <sub>xx</sub> pulled to GND	6	13	30	μA	
Recommended / max. VS power-	VS <sub>RAMP</sub>	Hint: Normally		<0.33	1	V/µS	
up slope to >5V		satisfied due to ext. capacitor on VS.		rcd.			

Charge pump	DC-Characteristics					
Parameter	Symbol	Conditions	Min	Тур	Max	Unit
Charge pump output voltage (mean)	V <sub>VCP</sub> -V <sub>VS</sub>	V <sub>VS</sub> ≥ 3.5V	4.2	5.1	5.7	V

Linear regulator	DC-Characteristics V <sub>VS</sub> = 8.0V, V <sub>VI0</sub> =3.3V					
Parameter	Symbol	Conditions	Min	Тур	Max	Unit
Output voltage	V <sub>5VOUT</sub>	I <sub>1V80UT</sub> = 0mA T <sub>J</sub> = 25°C	1.65	1.8	1.95	V

Clock oscillator and input	Timing-Characteristics						
Parameter	Symbol	Conditions	Min	Тур	Max	Unit	
Clock oscillator frequency	<b>f</b> <sub>CLKOSC</sub>	tj=-50°C		11.7		MHz	
	f <sub>clkosc</sub>	tj= 25°C	9	12.0	15	MHz	
	f <sub>clkosc</sub>	tj=150°C		12.1		MHz	

Detector levels	DC-Characteristics V <sub>VS</sub> = 8.0V, V <sub>VI0</sub> =3.3V						
Parameter	Symbol	Conditions	Min	Тур	Max	Unit	
$V_{vs}$ undervoltage threshold for	V <sub>UV_VS</sub>	V <sub>vs</sub> rising		1.8	2.1	V	
RESET		V <sub>vs</sub> falling	1.5	1.7	1.85	V	
$V_{\text{VIO}}$ undervoltage threshold for	$V_{UV_VIO}$	V <sub>VI0</sub> rising		1.8	1.9	V	
RESET		V <sub>VIO</sub> falling	1.5	1.7			
V <sub>VIO</sub> low power standby input voltage	V <sub>UV_VIOHYST</sub>				0.4	V	
Worst case power-up delay time		$V_{VS}$ = 2.0V, $V_{VIO}$ =2.0V			500	μs	
Short to GND detector threshold	V <sub>OS2G</sub>	V <sub>vs</sub> ≥ 3.5V required	0.5	0.8		V	
(V <sub>VS</sub> - V <sub>Ox</sub> )		for operation					
Short to VS detector threshold	V <sub>OS2G</sub>		1.0	1.2	1.6	V	
(V <sub>Ox</sub> )							
Short detector delay	t <sub>s2G</sub>			1		μs	
(high side / low side switch on							
to short detected)							
Overtemperature prewarning 120°C	t <sub>otpw</sub>	Temperature rising	100	120	140	°C	
Overtemperature shutdown	t <sub>0T150</sub>	Temperature rising	135	150	170	°C	
150°C							
3.5V Detector Threshold U3V5	V <sub>VS3V5</sub>	VS falling	3.15	3.5		V	
3.5V Detector Threshold U3V5	V <sub>VS3V5</sub>	VS rising		3.7	4.1	V	
COMPA1A2, COMPB1B2 Offset	VCABOFS	Lowside MOSFETs			+-10	mV	
Voltage		ON					

Sense resistor voltage levels	DC-Characteristics f <sub>CLK</sub> =16MHz					
Parameter	Symbol	Conditions	Min	Тур	Max	Unit
Sense input peak threshold voltage (low sensitivity)	V <sub>SRT</sub>	csactual=31 CUR_A/B=248 Hyst.=0; I <sub>BRxy</sub> =0		325		mV
Sense input tolerance / motor current full scale tolerance	I <sub>coil</sub>		-5		+5	%
Internal resistance from pin BRxy to internal sense comparator (additional to sense resistor)	R <sub>BRxy</sub>			30		mΩ

Digital pins	DC-Characteristics					
Parameter	Symbol	Conditions	Min	Тур	Max	Unit
Input voltage low level	VINLO		-0.3		$0.3 \ V_{\text{VIO}}$	V
Input voltage high level	$V_{\text{INHI}}$		$0.7 \ V_{\text{VIO}}$		V <sub>VI0</sub> +0.3	V
Input Schmitt trigger hysteresis	VINHYST	V <sub>VI0</sub> =3.3V		0.12 V <sub>VI0</sub>		V
Output voltage low level	VOUTLO	I <sub>OUTLO</sub> = 2mA, V <sub>VIO</sub> =3.3V			0.2	V
Output voltage high level	VOUTHI	I <sub>OUTHI</sub> = -2mA, V <sub>VIO</sub> =3.3V	V <sub>VI0</sub> -0.2			V
Input leakage current	I <sub>ILEAK</sub>		-1		1	μA
Digital pin capacitance	С			3.5		рF

### **13.3 Thermal Characteristics**

The following table shall give an idea on the thermal resistance of the package. The thermal resistance for a four-layer board will provide a good idea on a typical application. Actual thermal characteristics will depend on the PCB layout, PCB type and PCB size. The thermal resistance will benefit from thicker CU (inner) layers for spreading heat horizontally within the PCB. Also, air flow will reduce thermal resistance.

A thermal resistance of 40K/W for a typical board means, that the package is capable of continuously dissipating 1W at an ambient temperature of 85°C with the die temperature staying below/at 125°C. Note, that a thermally optimized layout is required.

Parameter	Symbol	Conditions	Тур	Unit
Typical power dissipation	P <sub>D</sub>	1A RMS in two motors (or single motor with 2A RMS in parallel circuit), 35kHz chopper, 11V, 60°C peak surface of package	1	W
Typical power dissipation	P <sub>D</sub>	0.7A RMS in two motors (or single motor with 1.4A RMS in parallel circuit), sinewave, 35kHz chopper, 11V, 45°C peak surface of package	0.5	W
Thermal resistance junction to ambient on a multilayer board	R <sub>tmja</sub>	Dual signal and two internal power plane board (2s2p) as defined in JEDEC EIA JESD51-5 and JESD51-7 (FR4, 35µm CU, 70mm x 133mm, d=1.5mm)	40	K/W
Thermal resistance junction to case	R <sub>tjc</sub>	Junction to heat slug of package	7	K/W

#### Table 13.1 Thermal characteristics

Note

A spread-sheet for calculating power dissipation is available on www.trinamic.com.

# **14** Layout Considerations

### 14.1 Exposed Die Pad

The TMC7300 uses its die attach pad to dissipate heat from the drivers and the linear regulator to the board. For best electrical and thermal performance, use a reasonable amount of solid, thermally conducting vias between the die attach pad and the ground plane. The printed circuit board should have a solid ground plane spreading heat into the board and providing for a stable GND reference.

## 14.2 Wiring GND

All signals of the TMC7300 are referenced to their respective GND. Directly connect all GND pins under the device to a common ground area (GND and die attach pad). The GND plane right below the die attach pad should be treated as a virtual star point. For thermal reasons, the PCB top layer shall be connected to a large PCB GND plane spreading heat within the PCB.

#### Attention

Especially the sense resistors are susceptible to GND differences and GND ripple voltage. No current other than the sense resistor current should flow on their connections to GND and to the TMC7300. Optimally place them close to the IC, with one or more vias to the GND plane for each sense resistor. The two sense resistors should not share a common ground connection trace or vias, as also PCB traces have a certain resistance.

## 14.3 Supply Filtering

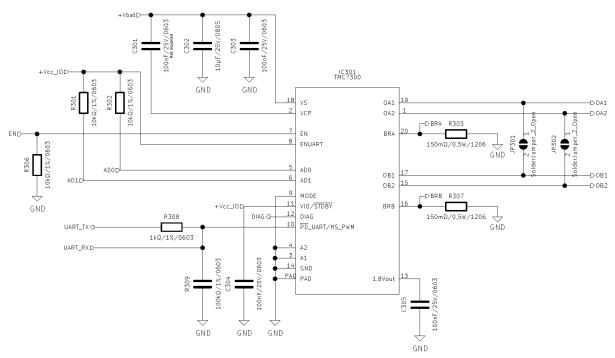
The 1.8VOUT output voltage ceramic filtering capacitor (100 nF recommended) should be placed as close as possible to the 1.8VOUT pin, with its GND return going directly to the die pad or the nearest GND pin. This ground connection shall not be shared with other loads or additional vias to the GND plane. Use as short and as thick connections as possible.

The motor supply pins VS should be decoupled with a ceramic, or a ceramic plus an electrolytic capacitor (47  $\mu$ F or larger is recommended, depending on the motor coil current). Place the capacitors close to the device.

Take into account that the switching motor coil outputs have a high dV/dt. Thus, capacitive stray into high resistive signals can occur, if the motor traces are near other traces over longer distances.

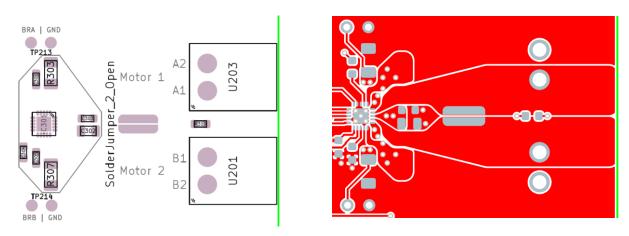
## 14.4 Layout Example

Schematic





Top Layout (Excerpt, showing die pad vias)

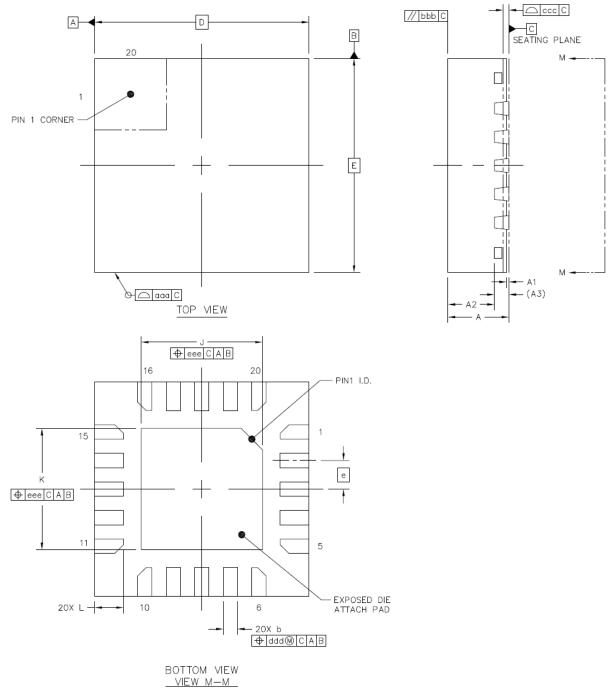


The complete schematics and layout data for all evaluation boards are available on the TRINAMIC website.

# 15 Package Mechanical Data

### 15.1 Dimensional Drawings QFN20

Attention: Drawings not to scale.





Parameter [mm]	Ref	Min	Nom	Max
total thickness	Α	0.8	0.85	0.9
stand off	A1	0	0.035	0.05
mold thickness	A2		0.65	0.67
lead frame thickness	A3		0.203	
Lead width	b	0.15	0.2	0.25
body size X	D		3.0	
body size Y	E		3.0	
lead pitch	e		0.4	
exposed die pad size X	J	1.6	1.7	1.8
exposed die pad size Y	К	1.6	1.7	1.8
lead length	L	0.35	0.4	0.45
package edge tolerance	aaa			0.1
mold flatness	bbb			0.1
coplanarity	ссс			0.08
lead offset	ddd			0.1
exposed pad offset	eee			0.1

# 15.2 Package Codes

Туре	Package	Temperature range	Code & marking
TMC7300-LA	QFN20 (RoHS)	-40°C +125°C	(TMC logo) 7300

# **16** Designed for Sustainability

Sustainable growth is one of the most important and urgent challenges today. We at Trinamic try to contribute by designing highly efficient IC products, to minimize energy consumption, ensure best customer experience and long-term satisfaction by smooth and silent run, while minimizing the demand for external resources, e.g. for power supply, cooling infrastructure, reduced motor size and magnet material by intelligent control interfaces and advanced algorithms.

Please help and design efficient and durable products made for a sustainable world.

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# **18** Revision History

Version	Date	Author	Description
		BD= Bernhard Dwersteg	
V0.9	2019-Jun-24	BD	Edited electrical data based on prototype measurements, first version of datasheet
V0.91	2019-Jul-18	BD	Added RDSon measurement of power stage
V1.00	2019-Aug-02	BD	Minor changes
V1.01	2019-Nov-06	BD	Minor wording, added chapter on sustainability, added chapter on low I/O voltage operation

Table 18.1 Document Revisions

# **19** References

[TMC7300-EVAL] TMC7300 Evaluation board: Manuals, software and PCB data available on <u>www.trinamic.com</u>